

Brisbane Office
Job No: DL17/345
Ref No: 13050
Author: R. Mitchell

13th March 2018

Allroads
PO Box 318
Browns Plains Qld 4118

ATTENTION: MR DARREN GILLESPIE

Email: Darren.gillespie@allroads.com.au
Cc: Sam.petersen@allroads.com.au

Dear Sirs,

**RE: LEVEL ONE COMPLIANCE REPORT FOR
BULK EARTHWORKS FILLING OPERATIONS
FLAGSTONE CITY STAGE 1J, FLAGSTONE**

Table of Contents

1.0	INTRODUCTION	2
1.1	General	2
1.2	Previous Earthworks	2
1.3	The Project	2
2.0	THE BRIEF.....	3
3.0	METHODOLOGY	3
3.1	Stripped Surface Assessment	3
3.2	Filling Operations.....	4
4.0	STATEMENT OF COMPLIANCE	5
5.0	EXCLUSIONS	6
6.0	LIMITATIONS.....	6
	ATTACHMENTS:	7
	Appendix A – Site Plan Showing Test Locations	7
	Appendix B – Laboratory Test Results Reports	7
	Brochure – ‘Important Information About Your Geotechnical Report’	7



1.0 INTRODUCTION

1.1 General

This report presents results of Level One Earthworks Inspections and associated Compaction Compliance testing carried out on Earthworks Fill constructed to form residential building platforms at the Flagstone City Stage 1J Development, Flagstone (The Site).

The work was commissioned by Mr. D. Gillespie representing Allroads Ltd Pty (The Client), using Purchase Order AR2210-SCA-001.

Earthworks were carried out by The Client.

Earthworks filling operations were carried out intermittently between 21st July 2017 and 1st March 2018.

Picture 1: Aerial View of the Site (Image Source: Nearmap.com- dated 16th September 2017)



1.2 Previous Earthworks

As far as could be determined; no previous earthworks have been carried out at The Site.

1.3 The Project

The Purpose for filling at The Site is to construct a Residential Subdivision which included new pavements, residential building platforms and associated underground services.

Bradlees Pty Ltd Earthworks Cut/Fill Plan, Project Number 15-844, Drawing number C1-S1J-CIL-110, Revision C dated 19.05.2017, indicates the extents and thickness of fill to be constructed at The Site. This plan is considered to be a reasonable indication of the actual fill constructed at The Site.

The actual thickness of fill on an individual Lot can be obtained from the Developer as a Lot Disclosure Plan.

The Site is bounded by future existing developments to the East and North and undeveloped land to the South and West.

2.0 THE BRIEF

The Brief from the Client was limited to:

- Level One Inspection and Testing of the placement and compaction of fill materials in accordance with AS3798 2007 – “Guidelines on Earthworks for Commercial and Residential Developments”,
- Logan City Council Project Specifications.
- Relative Density Control Testing in accordance with AS1289 – Testing of Soils for Engineering Purposes and at frequencies required in AS3798 Table 8.1.
- Notes on Bradlees Earthworks Drawings.

All other design requirements such as CBR and Quality of Materials, site classification, material, settlement assessments and existing filling were not included in the Brief and are therefore excluded from this Report.

3.0 METHODOLOGY

Earthworks Inspections and Testing was carried out on the stripped and exposed ground surfaces and during the placement and compaction of fill materials.

Field and laboratory testing included a walk over assessments of the existing ground conditions, observation of filling and compaction activities, field density testing using a nuclear soil moisture density gauge and Hilti compactations. All work was carried out in accordance with AS 3798 and AS 1289.

3.1 Stripped Surface Assessment

The areas to be filled at The Site were observed to be stripped and cleared of all visible organic matter, deleterious, loose and unsuitable materials to depths exposing a competent natural fill foundation.

The materials forming the natural fill foundation can be broadly summarised as:

- Silty Sand (SM) – at least dense, fine to coarse grained sands, pale red.
- Clayey Sand (SC) – at least dense, fine to coarse grained sand, low to medium plasticity fines, light orange – grey.

Following the stripped surface assessment, the natural fill foundation was approved for filling using the following processes:

- Walk over assessments confirming that the competent and natural ground was exposed.
- Proof roll testing using large sized and loaded truck confirming no movement of the foundation.
- Sloping areas to be filled were either benched prior to filling or fill was keyed into the slope during filling operations.

On this basis, the compliant assessments in accordance with above indicate that the exposed ground forming the fill foundation is capable of supporting new fill materials.

Picture 2: View of the Stripping Operations Prior to Fill Placement



3.2 Filling Operations

Fill material was sourced from onsite cuts areas, onsite stockpiles and trench excavations.

Fill materials can be broadly summarised as:

- Sandy Clay (CI) – medium plasticity, fine to coarse grained sand, traces of fine to coarse gravel, orange – grey - brown, moist.
- Gravelly Clayey Sand (SC) – fine to coarse grain sands, low to medium plasticity, with fine to coarse gravels, light orange – grey, moist

Placement and compaction of the fill materials was carried out using the following plant:

- | | | |
|--------------------------|---------------|-------------|
| • 825 Compactor | • Dozer | • Scraper |
| • Articulated Dump Truck | • Water Truck | • Excavator |

The fill materials were moisture conditioned at the source and during placement to moisture contents suitable for compaction. Deleterious materials such as organics, sticks, roots and over size particles were sorted and removed during placement or were rejected for use. Occasional cobble sized particles may remain in the fill however are not considered to affect the fill as a mass.

Placement of the fill materials was carried layers appropriate for the above plant and compacted using the above plant carrying out multiple passes.

Our representative observed the filling process as described above and it was assessed to be consistent for the entire thickness of fill.

Field density tests and laboratory compactions were carried out on the compacted fill materials in accordance with Table 5.1 and 8.1 of AS3798 2007 (Guidelines on Earthworks for Commercial and Residential Developments) and tested to AS1289 test methods (Testing of Soils for Engineering Purposes). Testing achieved the required specification of 95% of the Hilt Density.

Fill placed and compacted at measured density ratios less than 95% were tined, moisture conditioned and re-compacted until the required specification was achieved. Retesting was carried out using Random Stratified Location methods.

The Location of the field density tests are shown on the Site Plan contained in Appendix A. These test locations and levels were not obtained by survey and therefore should only be considered as approximate.

4.0 STATEMENT OF COMPLIANCE

Our representative observed all the relevant earthworks operations including the stripped surface, filling operations and carried out field density tests in accordance with the required standards (AS3798, AS1289) and specifications.

It is confirmed that Level One Inspection and Testing has been carried out on the earthworks fill to form the residential Lots and embankments below subgrade. Based on the observations made by our Geotechnicians and the results of the field and laboratory tests, the placed and compacted fill at the above project has, as far as we have been able to assess, been constructed in general accordance with the intent of AS3798 and the Specification.

The fill can be deemed as "controlled" as defined in AS2870 (Residential Slabs and Footings).

Picture 3: View of the Site During Construction



Picture 4: View of the Site During Construction



5.0 EXCLUSIONS

This statement does not include trench backfill or any top soil which may be placed for use as dressing or any other subsequent earthworks after 1st March 2018.

Assessments of material quality such as soaked CBR and site classifications are excluded from this commission.

Our on-site attendance specifically excludes assessments of fill material quality and engineering properties that are outside the requirements of AS3798 - 2007, including soil or fill reactivity and soaked CBR values. We note that the fill materials used may result in unfavourable site classifications and low subgrade design strengths.

Footings and ground slabs for any structures constructed over natural soils or controlled fill should be designed to accommodate the characteristic ground surface movements and settlement potential. Assessments of these design parameters are beyond the scope of this Report.

This report is not to be relied upon for settlement analysis engineering advice. This is beyond the scope of this report and outside our engagement.

6.0 LIMITATIONS

This Report has been prepared by Morrison Geotechnic Pty Ltd (**Morrison Geotechnic**), and may include contributions from Morrison Geotechnic's officers and employees, sub-contractors, sub-consultants or agents (**Contributors**).

This Report is for the sole benefit and use of Allroads Pty Ltd (**Client**), its designers, clients and relevant statutory authorities for the sole purpose of providing geotechnical advice and recommendations in

respect of the Flagstone City Stage 1J Development, Flagstone (**Project**). The Report is only intended to address those issues expressly described in the Brief/ Work Instructions in this Report.

This Report should not be used or relied upon for any other purpose without Morrison Geotechnic's prior written consent. Morrison Geotechnic and the Contributors do not accept any responsibility or liability in any way whatsoever for the use or reliance of this Report by anyone other than the **Client**, its designers, its clients and relevant statutory authorities or by anyone else for any purpose other than that for which it has been prepared.

Except with Morrison Geotechnic's prior written consent, this Report may not be:

- (a) released to any other party, whether in whole or in part (other than to the Client's officers, employees, advisers, designers, clients and relevant statutory authorities);
- (b) used or relied upon by any other party.

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The information (including technical information and information obtained through discussions) on which this report is based has been provided by the Client and third parties. Morrison Geotechnic and the Contributors:

- (a) have relied upon and presumed the accuracy of this information;
- (b) have not verified the accuracy or reliability of this information (other than as expressly stated in this Report);
- (c) have not made any independent investigations or enquiries in respect of those matters of which it has no actual knowledge at the time of giving this Report to the Client; and
- (d) make no warranty or guarantee, expressed or implied, as to the accuracy or reliability of this information.

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- (a) is not an environmental, contamination or hazardous materials assessment; may be invalid, incomplete or inaccurate (including errors in the scope of work, investigation methodology, observations, opinions and advice) where the information provided to Morrison Geotechnic was invalid, incomplete or inaccurate;
- (b) is limited to observations of those parts of the site described in Section 1.0.

No warranty or guarantee, whether express or implied, is made in respect of the geotechnical data, information, advice, opinions and recommendations present in this Report.

If further information becomes available, or additional assumptions need to be made, Morrison Geotechnic reserves its right to amend this Report.

If you have any queries regarding the above, please contact our Brisbane office.

Yours faithfully

Liam A
McDowell

LIAM McDOWELL

For and on behalf of

MORRISON GEOTECHNIC PTY LIMITED

ATTACHMENTS:

Appendix A – Site Plan Showing Test Locations

Appendix B – Laboratory Test Results Reports

Brochure – ‘Important Information About Your Geotechnical Report’

APPENDIX A

SITE PLAN TEST LOCATIONS



MORRISON GEOTECHNIC PTY LTD

ABN: 51 009 878 899

Unit 1/35 Limestone St, Darral 4076
Email: brisbanelab@morrisongeo.com.au Ph: 3279 0900 Fax: 3279 0955

Engineers: D.Riley, J. Daly
D.Dragun, & S.Wynne
Geologists: L.Bexley & R.Howchin
Laboratory: M.Morrison

LEGEND

- ▼ RL 50.00 - 54.99
- ▼ RL 55.00 - 59.99
- Final Level

Map Description :	EARTHWORKS FIELD DENSITY TESTING - Level 1 Inspection		
Client :	ALLROADS PTY LTD		
Project :	FLAGSTONE CITY STAGE 1J		
Project No :	DL17/345	Drawing No :	DL17/345 - 01
Scale :	Not to Scale		

APPENDIX B

Laboratory Test Results Reports



MORRISON
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Hilf Density Ratio Report

Client :	ALLROADS PTY LTD	Report Number:	DL17/345 - 1
Address :	P O BOX 4698, LOGANHOLME, QLD, 4129	Report Date :	07/08/2017
Project Name :	EARTHWORKS SUPERVISION	Order Number :	AR2210-SCA-001
Project Number :	DL17/345	Test Method :	AS1289.5.8.1 & 5.7.1
Location:	FLAGSTONE CITY , STAGE 1J		Page 1 of 1

Sample Number :	232200	232201	232202	232203
Test Number :	1	2	3	4
Sampling Method :	-	-	-	-
Date Sampled :	24/07/2017	24/07/2017	24/07/2017	24/07/2017
Date Tested :	24/07/2017	24/07/2017	24/07/2017	24/07/2017
Material Type :	General Fill	General Fill	General Fill	General Fill
Material Source :	On Site	On Site	On Site	On Site
Lot Number :	-	-	-	-
Sample Location :	E 33959.000 N 73219.000 RL 53.830	E 33934.000 N 73208.000 RL 54.271	E 33907.000 N 73198.000 RL 54.000	E 33884.000 N 73193.000 RL 54.880
Test Depth (mm) :	150	150	150	150
Layer Depth (mm) :	-	-	-	-
Maximum Size (mm) :	19	19	19	19
Oversize Wet (%) :	-	-	-	-
Oversize Dry (%) :	-	-	-	-
Oversize Density (t/m³) :	-	-	-	-
Field Moisture Content (%) :	13.1	13.5	13.7	13.9
Hilf MDR Number :	232200	232201	232202	232203
Hilf MDR Method :	AS1289.5.1.1 & 5.7.1	AS1289.5.1.1 & 5.7.1	AS1289.5.1.1 & 5.7.1	AS1289.5.1.1 & 5.7.1
Compactive Effort :	Standard	Standard	Standard	Standard
Field Density Method :	AS1289.5.8.1 & 5.7.1	AS1289.5.8.1 & 5.7.1	AS1289.5.8.1 & 5.7.1	AS1289.5.8.1 & 5.7.1
Moisture Method :	AS1289.2.1.1	AS1289.2.1.1	AS1289.2.1.1	AS1289.2.1.1
Moisture Ratio (%) :	99	98.5	98.5	100
Field Wet Density (t/m³) :	2.078	2.089	2.058	2.144
Optimum Moisture Content (%) :	13.2	13.7	13.9	13.9
Moisture Variation :	0.1	0.2	0.2	0.0
Peak Converted Wet Density (t/m³) :	2.096	2.114	2.097	2.123
Hilf Density Ratio (%) :	99.0	99.0	98.0	101.0
Minimum Specification :	95	95	95	95
Moisture Specification :	-	-	-	-
Site Selection :	-	-	-	-
Soil Description :	-	-	-	-
Remarks :	-	-	-	-

 Accredited for compliance with ISO/IEC 17025.	APPROVED SIGNATORY  Sam Woodley (Brisbane) - Laboratory Manager NATA Accreditation Number 1162 / 1169



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Hilf Density Ratio Report

Client :	ALLROADS PTY LTD	Report Number:	DL17/345 - 2
Address :	P O BOX 4698, LOGANHOLME, QLD, 4129	Report Date :	07/08/2017
Project Name :	EARTHWORKS SUPERVISION	Order Number :	AR2210-SCA-001
Project Number :	DL17/345	Test Method :	AS1289.5.8.1 & 5.7.1
Location:	FLAGSTONE CITY , STAGE 1J		Page 1 of 1

Sample Number :	232204	232205	
Test Number :	5	6	
Sampling Method :	-	-	
Date Sampled :	24/07/2017	24/07/2017	
Date Tested :	24/07/2017	24/07/2017	
Material Type :	General Fill	General Fill	
Material Source :	On Site	On Site	
Lot Number :	-	-	
Sample Location :	E 33908.000 N 73241.000 RL 57.080	E 33890.000 N 73244.000 RL 57.995	
Test Depth (mm) :	150	150	
Layer Depth (mm) :	-	-	
Maximum Size (mm) :	19	19	
Oversize Wet (%) :	-	-	
Oversize Dry (%) :	-	-	
Oversize Density (t/m³) :	-	-	
Field Moisture Content (%) :	9.3	9.5	
Hilf MDR Number :	232204	232205	
Hilf MDR Method :	AS1289.5.1.1 & 5.7.1	AS1289.5.1.1 & 5.7.1	
Compactive Effort :	Standard	Standard	
Field Density Method :	AS1289.5.8.1 & 5.7.1	AS1289.5.8.1 & 5.7.1	
Moisture Method :	AS1289.2.1.1	AS1289.2.1.1	
Moisture Ratio (%) :	80	80.5	
Field Wet Density (t/m³) :	2.071	2.130	
Optimum Moisture Content (%) :	11.6	11.8	
Moisture Variation :	2.3	2.3	
Peak Converted Wet Density (t/m³) :	2.101	2.138	
Hilf Density Ratio (%) :	98.5	99.5	
Minimum Specification :	95	95	
Moisture Specification :	-	-	
Site Selection :	-	-	
Soil Description :	-	-	
Remarks :	-	-	

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	 <p>Sam Woodley (Brisbane) - Laboratory Manager NATA Accreditation Number 1162 / 1169</p>



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Hilf Density Ratio Report

Client :	ALLROADS PTY LTD	Report Number:	DL17/345 - 3	
Address :	P O BOX 4698, LOGANHOLME, QLD, 4129	Report Date :	07/08/2017	
Project Name :	EARTHWORKS SUPERVISION	Order Number :	AR2210-SCA-001	
Project Number :	DL17/345	Test Method :	AS1289.5.8.1 & 5.7.1	
Location:	FLAGSTONE CITY , STAGE 1J	Page 1 of 1		
Sample Number :	232248	232249	232250	232251
Test Number :	7	8	9	10
Sampling Method :	-	-	-	-
Date Sampled :	25/07/2017	25/07/2017	25/07/2017	25/07/2017
Date Tested :	25/07/2017	25/07/2017	25/07/2017	25/07/2017
Material Type :	General Fill	General Fill	General Fill	General Fill
Material Source :	On Site	On Site	On Site	On Site
Lot Number :	-	-	-	-
Sample Location :	E 33882.000 N 73203.900 RL 55.200	E 33918.000 N 73213.000 RL 54.700	E 33936.000 N 73258.000 RL 57.150	E 33912.000 N 73253.000 RL 57.900
Test Depth (mm) :	150	150	150	150
Layer Depth (mm) :	-	-	-	-
Maximum Size (mm) :	19	19	19	19
Oversize Wet (%) :	-	-	-	-
Oversize Dry (%) :	-	-	-	-
Oversize Density (t/m³) :	-	-	-	-
Field Moisture Content (%) :	9.6	8.1	8.6	10.8
Hilf MDR Number :	232248	232249	232250	232251
Hilf MDR Method :	AS1289.5.1.1 & 5.7.1	AS1289.5.1.1 & 5.7.1	AS1289.5.1.1 & 5.7.1	AS1289.5.1.1 & 5.7.1
Compactive Effort :	Standard	Standard	Standard	Standard
Field Density Method :	AS1289.5.8.1 & 5.7.1	AS1289.5.8.1 & 5.7.1	AS1289.5.8.1 & 5.7.1	AS1289.5.8.1 & 5.7.1
Moisture Method :	AS1289.2.1.1	AS1289.2.1.1	AS1289.2.1.1	AS1289.2.1.1
Moisture Ratio (%) :	83	69	81.5	82.5
Field Wet Density (t/m³) :	2.052	2.102	2.064	2.083
Optimum Moisture Content (%) :	11.6	11.8	10.6	13.1
Moisture Variation :	2.0	3.7	2.0	2.3
Peak Converted Wet Density (t/m³) :	2.108	2.150	2.124	2.116
Hilf Density Ratio (%) :	97.5	98.0	97.0	98.5
Minimum Specification :	95	95	95	95
Moisture Specification :	-	-	-	-
Site Selection :	-	-	-	-
Soil Description :	-	-	-	-
Remarks :	-			

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Hilf Density Ratio Report

Client :	ALLROADS PTY LTD	Report Number:	DL17/345 - 4
Address :	P O BOX 4698, LOGANHOLME, QLD, 4129	Report Date :	02/09/2017
Project Name :	EARTHWORKS SUPERVISION	Order Number :	AR2210-SCA-001
Project Number :	DL17/345	Test Method :	AS1289.5.8.1 & 5.7.1
Location:	FLAGSTONE CITY , STAGE 1J	Page 1 of 1	

Sample Number :	233689			
Test Number :	11			
Sampling Method :	-			
Date Sampled :	17/08/2017			
Date Tested :	17/08/2017			
Material Type :	General Fill			
Material Source :	On Site			
Lot Number :	-			
Sample Location :	E 33908.000 N 73287.000 RL 59.900			
Test Depth (mm) :	150			
Layer Depth (mm) :	-			
Maximum Size (mm) :	19			
Oversize Wet (%) :	-			
Oversize Dry (%) :	-			
Oversize Density (t/m³) :	-			
Field Moisture Content (%) :	10.5			
Hilf MDR Number :	233689			
Hilf MDR Method :	AS1289.5.1.1 & 5.7.1			
Compactive Effort :	Standard			
Field Density Method :	AS1289.5.8.1 & 5.7.1			
Moisture Method :	AS1289.2.1.1			
Moisture Ratio (%) :	98			
Field Wet Density (t/m³) :	2.080			
Optimum Moisture Content (%) :	10.7			
Moisture Variation :	0.2			
Peak Converted Wet Density (t/m³) :	2.143			
Hilf Density Ratio (%) :	97.0			
Minimum Specification :	95			
Moisture Specification :	-			
Site Selection :	-			
Soil Description :	-			
Remarks :	-			

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Hilf Density Ratio Report

Client :	ALLROADS PTY LTD	Report Number:	DL17/345 - 5
Address :	P O BOX 4698, LOGANHOLME, QLD, 4129	Report Date :	12/09/2017
Project Name :	EARTHWORKS SUPERVISION	Order Number :	AR2210-SCA-001
Project Number :	DL17/345	Test Method :	AS1289.5.8.1 & 5.7.1
Location:	FLAGSTONE CITY , STAGE 1J		Page 1 of 1

Sample Number :	234722	234723		
Test Number :	12	13		
Sampling Method :	-	-		
Date Sampled :	31/08/2017	31/08/2017		
Date Tested :	31/08/2017	31/08/2017		
Material Type :	General Fill	General Fill		
Material Source :	On Site	On Site		
Lot Number :	-	-		
Sample Location :	E 33985.000 N 73254.000 RL 55.700	E 33945.700 N 73244.000 RL 56.500		
Test Depth (mm) :	150	150		
Layer Depth (mm) :	150	150		
Maximum Size (mm) :	19	19		
Oversize Wet (%) :	-	-		
Oversize Dry (%) :	-	-		
Oversize Density (t/m³) :	-	-		
Field Moisture Content (%) :	12.3	10.6		
Hilf MDR Number :	234722	234723		
Hilf MDR Method :	AS1289.5.1.1 & 5.7.1	AS1289.5.1.1 & 5.7.1		
Compactive Effort :	Standard	Standard		
Field Density Method :	AS1289.5.8.1 & 5.7.1	AS1289.5.8.1 & 5.7.1		
Moisture Method :	AS1289.2.1.1	AS1289.2.1.1		
Moisture Ratio (%) :	95.5	82		
Field Wet Density (t/m³) :	2.102	2.067		
Optimum Moisture Content (%) :	12.8	12.9		
Moisture Variation :	0.6	2.3		
Peak Converted Wet Density (t/m³) :	2.125	2.090		
Hilf Density Ratio (%) :	99.0	99.0		
Minimum Specification :	95	95		
Moisture Specification :	-	-		
Site Selection :	-	-		
Soil Description :	-	-		
Remarks :	-			

 <p>Accredited for compliance with ISO/IEC 17025.</p>	<p>APPROVED SIGNATORY</p> <p><i>Liam A McDowell</i></p> <p>Liam McDowell (Brisbane) - Branch Manager NATA Accreditation Number 1162 / 1169</p>
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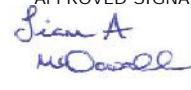
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Hilf Density Ratio Report

Client :	ALLROADS PTY LTD	Report Number:	DL17/345 - 6
Address :	P O BOX 4698, LOGANHOLME, QLD, 4129	Report Date :	19/10/2017
Project Name :	EARTHWORKS SUPERVISION	Order Number :	AR2210-SCA-001
Project Number :	DL17/345	Test Method :	AS1289.5.8.1 & 5.7.1
Location:	FLAGSTONE CITY , STAGE 1J		Page 1 of 1

Sample Number :	236861	236862	236863	236864
Test Number :	14	15	16	17
Sampling Method :	-	-	-	-
Date Sampled :	14/10/2017	14/10/2017	14/10/2017	14/10/2017
Date Tested :	14/10/2017	14/10/2017	14/10/2017	14/10/2017
Material Type :	General Fill	General Fill	General Fill	General Fill
Material Source :	On Site	On Site	On Site	On Site
Lot Number :	-	-	-	-
Sample Location :	E 33868.000 N 73195.600 RL 55.800	E 33889.000 N 73200.700 RL 55.600	E 33913.300 N 73207.500 RL 55.200	E 33904.000 N 73215.300 RL 56.500
Test Depth (mm) :	150	150	150	150
Layer Depth (mm) :	-	-	-	-
Maximum Size (mm) :	19	19	19	19
Oversize Wet (%) :	-	-	-	-
Oversize Dry (%) :	-	-	-	-
Oversize Density (t/m³) :	-	-	-	-
Field Moisture Content (%) :	13.5	11.0	11.0	12.3
Hilf MDR Number :	236861	236862	236863	236864
Hilf MDR Method :	AS1289.5.1.1 & 5.7.1	AS1289.5.1.1 & 5.7.1	AS1289.5.1.1 & 5.7.1	AS1289.5.1.1 & 5.7.1
Compactive Effort :	Standard	Standard	Standard	Standard
Field Density Method :	AS1289.5.8.1 & 5.7.1	AS1289.5.8.1 & 5.7.1	AS1289.5.8.1 & 5.7.1	AS1289.5.8.1 & 5.7.1
Moisture Method :	AS1289.2.1.1	AS1289.2.1.1	AS1289.2.1.1	AS1289.2.1.1
Moisture Ratio (%) :	102	90	86	101
Field Wet Density (t/m³) :	2.076	2.086	2.063	2.057
Optimum Moisture Content (%) :	13.2	12.2	12.8	12.2
Moisture Variation :	-0.2	1.2	1.8	-0.1
Peak Converted Wet Density (t/m³) :	2.177	2.128	2.141	2.145
Hilf Density Ratio (%) :	95.5	98.0	96.5	96.0
Minimum Specification :	95	95	95	95
Moisture Specification :	-	-	-	-
Site Selection :	-	-	-	-
Soil Description :	-	-	-	-
Remarks :	-	-	-	-

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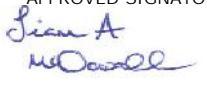
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Hilf Density Ratio Report

Client :	ALLROADS PTY LTD	Report Number:	DL17/345 - 7
Address :	P O BOX 4698, LOGANHOLME, QLD, 4129	Report Date :	19/10/2017
Project Name :	EARTHWORKS SUPERVISION	Order Number :	AR2210-SCA-001
Project Number :	DL17/345	Test Method :	AS1289.5.8.1 & 5.7.1
Location:	FLAGSTONE CITY , STAGE 1J		Page 1 of 1

Sample Number :	236865	236866	
Test Number :	18	19	
Sampling Method :	-	-	
Date Sampled :	14/10/2017	14/10/2017	
Date Tested :	14/10/2017	14/10/2017	
Material Type :	General Fill	General Fill	
Material Source :	On Site	On Site	
Lot Number :	-	-	
Sample Location :	E 33886.000 N 73208.000 RL 56.300	E 33869.200 N 73202.800 RL 56.200	
Test Depth (mm) :	150	150	
Layer Depth (mm) :	-	-	
Maximum Size (mm) :	19	19	
Oversize Wet (%) :	-	-	
Oversize Dry (%) :	-	-	
Oversize Density (t/m³) :	-	-	
Field Moisture Content (%) :	10.8	10.0	
Hilf MDR Number :	236865	236866	
Hilf MDR Method :	AS1289.5.1.1 & 5.7.1	AS1289.5.1.1 & 5.7.1	
Compactive Effort :	Standard	Standard	
Field Density Method :	AS1289.5.8.1 & 5.7.1	AS1289.5.8.1 & 5.7.1	
Moisture Method :	AS1289.2.1.1	AS1289.2.1.1	
Moisture Ratio (%) :	82	83.5	
Field Wet Density (t/m³) :	2.136	2.066	
Optimum Moisture Content (%) :	13.2	12.0	
Moisture Variation :	2.3	2.0	
Peak Converted Wet Density (t/m³) :	2.119	2.096	
Hilf Density Ratio (%) :	101.0	98.5	
Minimum Specification :	95	95	
Moisture Specification :	-	-	
Site Selection :	-	-	
Soil Description :	-	-	
Remarks :	-		

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Hilf Density Ratio Report

Client :	ALLROADS PTY LTD	Report Number:	DL17/345 - 8
Address :	P O BOX 4698, LOGANHOLME, QLD, 4129	Report Date :	02/11/2017
Project Name :	EARTHWORKS SUPERVISION	Order Number :	AR2210-SCA-001
Project Number :	DL17/345	Test Method :	AS1289.5.8.1 & 5.7.1
Location:	FLAGSTONE CITY , STAGE 1J	Page 1 of 1	

Sample Number :	237042	237043	237044	
Test Number :	20	21	22	
Sampling Method :	-	-	-	
Date Sampled :	27/10/2017	27/10/2017	27/10/2017	
Date Tested :	27/10/2017	27/10/2017	27/10/2017	
Material Type :	General Fill	General Fill	General Fill	
Material Source :	On Site	On Site	On Site	
Lot Number :	-	-	-	
Sample Location :	E 33864.360 N 73240.270 RL 59.840 Final Level	E 33858.300 N 73264.990 RL 61.200 Final Level	E 33849.380 N 73274.530 RL 62.00 Final Level	
Test Depth (mm) :	150	150	150	
Layer Depth (mm) :	-	-	-	
Maximum Size (mm) :	19	19	19	
Oversize Wet (%) :	-	-	-	
Oversize Dry (%) :	-	-	-	
Oversize Density (t/m³) :	-	-	-	
Field Moisture Content (%) :	11.0	9.5	11.3	
Hilf MDR Number :	237042	237043	237044	
Hilf MDR Method :	AS1289.5.1.1 & 5.7.1	AS1289.5.1.1 & 5.7.1	AS1289.5.1.1 & 5.7.1	
Compactive Effort :	Standard	Standard	Standard	
Field Density Method :	AS1289.5.8.1 & 5.7.1	AS1289.5.8.1 & 5.7.1	AS1289.5.8.1 & 5.7.1	
Moisture Method :	AS1289.2.1.1	AS1289.2.1.1	AS1289.2.1.1	
Moisture Ratio (%) :	94	81.5	95.5	
Field Wet Density (t/m³) :	2.120	2.083	2.103	
Optimum Moisture Content (%) :	11.7	11.7	11.8	
Moisture Variation :	0.7	2.2	0.6	
Peak Converted Wet Density (t/m³) :	2.155	2.141	2.177	
Hilf Density Ratio (%) :	98.5	97.5	96.5	
Minimum Specification :	95	95	95	
Moisture Specification :	-	-	-	
Site Selection :	-	-	-	
Soil Description :	-	-	-	
Remarks :	-			

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Hilf Density Ratio Report

Client :	ALLROADS PTY LTD	Report Number:	DL17/345 - 9
Address :	P O BOX 4698, LOGANHOLME, QLD, 4129	Report Date :	16/11/2017
Project Name :	EARTHWORKS SUPERVISION	Order Number :	AR2210-SCA-001
Project Number :	DL17/345	Test Method :	AS1289.5.8.1 & 5.7.1
Location:	FLAGSTONE CITY , STAGE 1J	Page 1 of 1	

Sample Number :	237478	237479	237480	237481
Test Number :	23	24	25	26
Sampling Method :	-	-	-	-
Date Sampled :	06/11/2017	06/11/2017	06/11/2017	06/11/2017
Date Tested :	06/11/2017	06/11/2017	06/11/2017	06/11/2017
Material Type :	Allotment Fill	Allotment Fill	Allotment Fill	Allotment Fill
Material Source :	On Site	On Site	On Site	On Site
Lot Number :	293	724	287	281
Sample Location :	Lot 293 3m From South Boundary 5m From East Boundary Final Level	Lot 724 3m From South Boundary 2m From West Boundary Final Level	Lot 287 6m From South Boundary 4m From West Boundary Final Level	Lot 281 8m From North Boundary 4m From East Boundary Final Level
Test Depth (mm) :	150	150	150	150
Layer Depth (mm) :	-	-	-	-
Maximum Size (mm) :	19	19	19	19
Oversize Wet (%) :	-	-	-	-
Oversize Dry (%) :	-	-	-	-
Oversize Density (t/m³) :	-	-	-	-
Field Moisture Content (%) :	6.6	6.2	6.6	6.4
Hilf MDR Number :	237478	237479	237480	237481
Hilf MDR Method :	AS1289.5.1.1 & 5.7.1	AS1289.5.1.1 & 5.7.1	AS1289.5.1.1 & 5.7.1	AS1289.5.1.1 & 5.7.1
Compactive Effort :	Standard	Standard	Standard	Standard
Field Density Method :	AS1289.5.8.1 & 5.7.1	AS1289.5.8.1 & 5.7.1	AS1289.5.8.1 & 5.7.1	AS1289.5.8.1 & 5.7.1
Moisture Method :	AS1289.2.1.1	AS1289.2.1.1	AS1289.2.1.1	AS1289.2.1.1
Moisture Ratio (%) :	74	72.5	76.5	77.5
Field Wet Density (t/m³) :	2.077	2.096	2.086	2.122
Optimum Moisture Content (%) :	8.9	8.6	8.6	8.2
Moisture Variation :	2.5	2.5	2.1	1.9
Peak Converted Wet Density (t/m³) :	2.010	1.990	2.039	2.030
Hilf Density Ratio (%) :	103.5	105.5	102.5	104.5
Minimum Specification :	95	95	95	95
Moisture Specification :	-	-	-	-
Site Selection :	-	-	-	-
Soil Description :	-	-	-	-
Remarks :	-	-	-	-

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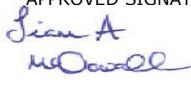
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Hilf Density Ratio Report

Client :	ALLROADS PTY LTD	Report Number:	DL17/345 - 10
Address :	P O BOX 318, BROWNS PLAINS, QLD, 4118	Report Date :	12/03/2018
Project Name :	EARTHWORKS SUPERVISION	Order Number :	AR2275-SCA-001
Project Number :	DL17/345	Test Method :	AS1289.5.8.1 & 5.7.1
Location:	FLAGSTONE CITY , STAGE 1J	Page 1 of 1	

Sample Number :	242237	242238	
Test Number :	27	28	
Sampling Method :	-	-	
Date Sampled :	21/02/2018	21/02/2018	
Date Tested :	21/02/2018	21/02/2018	
Material Type :	General Fill	General Fill	
Material Source :	On Site	On Site	
Lot Number :	-	-	
Sample Location :	E 33950 N 73220 RL 54.500	E 33953 N 73229 RL 55.000	
Test Depth (mm) :	150	150	
Layer Depth (mm) :	-	-	
Maximum Size (mm) :	19	19	
Oversize Wet (%) :	-	-	
Oversize Dry (%) :	-	-	
Oversize Density (t/m³) :	-	-	
Field Moisture Content (%) :	10.3	6.5	
Hilf MDR Number :	242237	242238	
Hilf MDR Method :	AS1289.5.1.1 & 5.7.1	AS1289.5.1.1 & 5.7.1	
Compactive Effort :	Standard	Standard	
Field Density Method :	AS1289.5.8.1 & 5.7.1	AS1289.5.8.1 & 5.7.1	
Moisture Method :	AS1289.2.1.1	AS1289.2.1.1	
Moisture Ratio (%) :	98	72.5	
Field Wet Density (t/m³) :	2.187	2.112	
Optimum Moisture Content (%) :	10.5	9.0	
Moisture Variation :	0.2	2.5	
Peak Converted Wet Density (t/m³) :	2.133	2.098	
Hilf Density Ratio (%) :	102.5	100.5	
Minimum Specification :	95	95	
Moisture Specification :	-	-	
Site Selection :	-	-	
Soil Description :	Gravelly Clayey SAND	Gravelly Clayey SAND	
Remarks :	-		

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Hilf Density Ratio Report

Client :	ALLROADS PTY LTD	Report Number:	DL17/345 - 11
Address :	P O BOX 318, BROWNS PLAINS, QLD, 4118	Report Date :	12/03/2018
Project Name :	EARTHWORKS SUPERVISION	Order Number :	AR2275-SCA-001
Project Number :	DL17/345	Test Method :	AS1289.5.8.1 & 5.7.1
Location:	FLAGSTONE CITY , STAGE 1J		Page 1 of 1

Sample Number :	242309	242310	
Test Number :	29	30	
Sampling Method :	-	-	
Date Sampled :	22/02/2018	22/02/2018	
Date Tested :	22/02/2018	22/02/2018	
Material Type :	General Fill	General Fill	
Material Source :	On Site	On Site	
Lot Number :	-	-	
Sample Location :	E 33941 N 73219 RL 55.500	E 33953 N 73229 RL 56.000	
Test Depth (mm) :	150	150	
Layer Depth (mm) :	-	-	
Maximum Size (mm) :	19	19	
Oversize Wet (%) :	17	17	
Oversize Dry (%) :	-	-	
Oversize Density (t/m³) :	2.360	2.440	
Field Moisture Content (%) :	7.6	9.8	
Hilf MDR Number :	242309	242310	
Hilf MDR Method :	AS1289.5.1.1 & 5.7.1	AS1289.5.1.1 & 5.7.1	
Compactive Effort :	Standard	Standard	
Field Density Method :	AS1289.5.8.1 & 5.7.1	AS1289.5.8.1 & 5.7.1	
Moisture Method :	AS1289.2.1.1	AS1289.2.1.1	
Moisture Ratio (%) :	72	86	
Field Wet Density (t/m³) :	2.128	2.149	
Optimum Moisture Content (%) :	10.5	11.4	
Moisture Variation :	2.9	1.6	
Peak Converted Wet Density (t/m³) :	2.192*	2.232*	
Hilf Density Ratio (%) :	97.0	96.5	
Minimum Specification :	95	95	
Moisture Specification :	-	-	
Site Selection :	-	-	
Soil Description :	Gravelly Clayey SAND	Gravelly Clayey SAND	
Remarks :	-		

* - denotes adjusted for oversize

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Hilf Density Ratio Report

Client :	ALLROADS PTY LTD	Report Number:	DL17/345 - 12
Address :	P O BOX 318, BROWNS PLAINS, QLD, 4118	Report Date :	12/03/2018
Project Name :	EARTHWORKS SUPERVISION	Order Number :	AR2275-SCA-001
Project Number :	DL17/345	Test Method :	AS1289.5.8.1 & 5.7.1
Location:	FLAGSTONE CITY , STAGE 1J	Page 1 of 1	

Sample Number :	242409			
Test Number :	31			
Sampling Method :	-			
Date Sampled :	01/03/2018			
Date Tested :	01/03/2018			
Material Type :	General Fill			
Material Source :	On Site			
Lot Number :	-			
Sample Location :	E 33942 N 73230 Final Level			
Test Depth (mm) :	150			
Layer Depth (mm) :	-			
Maximum Size (mm) :	19			
Oversize Wet (%) :	11			
Oversize Dry (%) :	-			
Oversize Density (t/m³) :	2.676			
Field Moisture Content (%) :	11.1			
Hilf MDR Number :	242409			
Hilf MDR Method :	AS1289.5.1.1 & 5.7.1			
Compactive Effort :	Standard			
Field Density Method :	AS1289.5.8.1 & 5.7.1			
Moisture Method :	AS1289.2.1.1			
Moisture Ratio (%) :	100.5			
Field Wet Density (t/m³) :	2.123			
Optimum Moisture Content (%) :	11.0			
Moisture Variation :	0.0			
Peak Converted Wet Density (t/m³) :	2.194*			
Hilf Density Ratio (%) :	97.0			
Minimum Specification :	95			
Moisture Specification :	-			
Site Selection :	-			
Soil Description :	Gravelly Clayey SAND			
Remarks :	-			

* - denotes adjusted for oversize

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Important Information about Your Geotechnical Engineering Report

Subsurface problems are a principal cause of construction delays, cost overruns, claims, and disputes.

While you cannot eliminate all such risks, you can manage them. The following information is provided to help.

Geotechnical Services Are Performed for Specific Purposes, Persons, and Projects

Geotechnical engineers structure their services to meet the specific needs of their clients. A geotechnical engineering study conducted for a civil engineer may not fulfill the needs of a construction contractor or even another civil engineer. Because each geotechnical engineering study is unique, each geotechnical engineering report is unique, prepared *solely* for the client. No one except you should rely on your geotechnical engineering report without first conferring with the geotechnical engineer who prepared it. *And no one—not even you—should apply the report for any purpose or project except the one originally contemplated.*

Read the Full Report

Serious problems have occurred because those relying on a geotechnical engineering report did not read it all. Do not rely on an executive summary. Do not read selected elements only.

A Geotechnical Engineering Report Is Based on A Unique Set of Project-Specific Factors

Geotechnical engineers consider a number of unique, project-specific factors when establishing the scope of a study. Typical factors include: the client's goals, objectives, and risk management preferences; the general nature of the structure involved, its size, and configuration; the location of the structure on the site; and other planned or existing site improvements, such as access roads, parking lots, and underground utilities. Unless the geotechnical engineer who conducted the study specifically indicates otherwise, do not rely on a geotechnical engineering report that was:

- not prepared for you,
- not prepared for your project,
- not prepared for the specific site explored, or
- completed before important project changes were made.

Typical changes that can erode the reliability of an existing geotechnical engineering report include those that affect:

- the function of the proposed structure, as when it's changed from a parking garage to an office building, or from a light industrial plant to a refrigerated warehouse,

- elevation, configuration, location, orientation, or weight of the proposed structure,
- composition of the design team, or
- project ownership.

As a general rule, *always* inform your geotechnical engineer of project changes—even minor ones—and request an assessment of their impact. *Geotechnical engineers cannot accept responsibility or liability for problems that occur because their reports do not consider developments of which they were not informed.*

Subsurface Conditions Can Change

A geotechnical engineering report is based on conditions that existed at the time the study was performed. *Do not rely on a geotechnical engineering report* whose adequacy may have been affected by: the passage of time; by man-made events, such as construction on or adjacent to the site; or by natural events, such as floods, earthquakes, or groundwater fluctuations. *Always* contact the geotechnical engineer before applying the report to determine if it is still reliable. A minor amount of additional testing or analysis could prevent major problems.

Most Geotechnical Findings Are Professional Opinions

Site exploration identifies subsurface conditions only at those points where subsurface tests are conducted or samples are taken. Geotechnical engineers review field and laboratory data and then apply their professional judgment to render an opinion about subsurface conditions throughout the site. Actual subsurface conditions may differ—sometimes significantly—from those indicated in your report. Retaining the geotechnical engineer who developed your report to provide construction observation is the most effective method of managing the risks associated with unanticipated conditions.

A Report's Recommendations Are Not Final

Do not overrely on the construction recommendations included in your report. *Those recommendations are not final*, because geotechnical engineers develop them principally from judgment and opinion. Geotechnical engineers can finalize their recommendations only by observing actual

subsurface conditions revealed during construction. *The geotechnical engineer who developed your report cannot assume responsibility or liability for the report's recommendations if that engineer does not perform construction observation.*

A Geotechnical Engineering Report Is Subject to Misinterpretation

Other design team members' misinterpretation of geotechnical engineering reports has resulted in costly problems. Lower that risk by having your geotechnical engineer confer with appropriate members of the design team after submitting the report. Also retain your geotechnical engineer to review pertinent elements of the design team's plans and specifications. Contractors can also misinterpret a geotechnical engineering report. Reduce that risk by having your geotechnical engineer participate in prebid and preconstruction conferences, and by providing construction observation.

Do Not Redraw the Engineer's Logs

Geotechnical engineers prepare final boring and testing logs based upon their interpretation of field logs and laboratory data. To prevent errors or omissions, the logs included in a geotechnical engineering report should *never* be redrawn for inclusion in architectural or other design drawings. Only photographic or electronic reproduction is acceptable, *but recognize that separating logs from the report can elevate risk.*

Give Contractors a Complete Report and Guidance

Some owners and design professionals mistakenly believe they can make contractors liable for unanticipated subsurface conditions by limiting what they provide for bid preparation. To help prevent costly problems, give contractors the complete geotechnical engineering report, *but* preface it with a clearly written letter of transmittal. In that letter, advise contractors that the report was not prepared for purposes of bid development and that the report's accuracy is limited; encourage them to confer with the geotechnical engineer who prepared the report (a modest fee may be required) and/or to conduct additional study to obtain the specific types of information they need or prefer. A prebid conference can also be valuable. *Be sure contractors have sufficient time to perform additional study. Only then might you be in a position to give contractors the best information available to you, while requiring them to at least share some of the financial responsibilities stemming from unanticipated conditions.*

Read Responsibility Provisions Closely

Some clients, design professionals, and contractors do not recognize that geotechnical engineering is far less exact than other engineering disciplines. This lack of understanding has created unrealistic expectations that

have led to disappointments, claims, and disputes. To help reduce the risk of such outcomes, geotechnical engineers commonly include a variety of explanatory provisions in their reports. Sometimes labeled "limitations" many of these provisions indicate where geotechnical engineers' responsibilities begin and end, to help others recognize their own responsibilities and risks. *Read these provisions closely. Ask questions. Your geotechnical engineer should respond fully and frankly.*

Geoenvironmental Concerns Are Not Covered

The equipment, techniques, and personnel used to perform a *geoenvironmental* study differ significantly from those used to perform a *geotechnical* study. For that reason, a geotechnical engineering report does not usually relate any geoenvironmental findings, conclusions, or recommendations; e.g., about the likelihood of encountering underground storage tanks or regulated contaminants. *Unanticipated environmental problems have led to numerous project failures.* If you have not yet obtained your own geoenvironmental information, ask your geotechnical consultant for risk management guidance. *Do not rely on an environmental report prepared for someone else.*

Obtain Professional Assistance To Deal with Mold

Diverse strategies can be applied during building design, construction, operation, and maintenance to prevent significant amounts of mold from growing on indoor surfaces. To be effective, all such strategies should be devised for the *express purpose* of mold prevention, integrated into a comprehensive plan, and executed with diligent oversight by a professional mold prevention consultant. Because just a small amount of water or moisture can lead to the development of severe mold infestations, a number of mold prevention strategies focus on keeping building surfaces dry. While groundwater, water infiltration, and similar issues may have been addressed as part of the geotechnical engineering study whose findings are conveyed in this report, the geotechnical engineer in charge of this project is not a mold prevention consultant; *none of the services performed in connection with the geotechnical engineer's study were designed or conducted for the purpose of mold prevention. Proper implementation of the recommendations conveyed in this report will not of itself be sufficient to prevent mold from growing in or on the structure involved.*

Rely on Your ASFE-Member Geotechnical Engineer for Additional Assistance

Membership in ASFE/THE BEST PEOPLE ON EARTH exposes geotechnical engineers to a wide array of risk management techniques that can be of genuine benefit for everyone involved with a construction project. Confer with your ASFE-member geotechnical engineer for more information.



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